

# Manufacturer-Related Product Qualification

for the Fabrication of Products for Structural Engineering

The Manufacturer

**Ilseburger Grobblech GmbH**  
**Veckenstedter Weg 10**  
**38871 Ilseburg, Germany**

is qualified for the fabrication stages

**Hot rolling and heat treatment**

used in the manufacture of

**Heavy plates**

in accordance with Deutsche Bahn standard TL 889.0202 (DBS 918 002-02).

## Manufacturer's mark used:



The Qualification is based on:

- Application for Manufacturer-Related Product Qualification
- Documentation of QM measures for rolled products
- Results of the audit and visit to the plant on 22 May 2024
- Material testing

## Grades and qualities

**up to and including S460 in accordance with DIN EN 10025-2, 10025-3 and 10025-4  
for thicknesses up to 100 mm**

**up to and including S355 in accordance with DIN EN 10025-5  
for thicknesses up to 100 mm**

**The scope of the valid certificate for factory production control  
(werkseigene Produktionskontrolle, "WPK") of CE-marked steel shall also apply.**

Qualification valid until: **31 July 2026**

Deutsche Bahn AG

Qualitätssicherung Beschaffung Infrastruktur (*Infrastructure Procurement Quality Assurance*)

Berlin, 3 July 2024

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Andreas Schwarzer

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Dr. Alireza Eghdam